

# Index

	Page
Alloy sand castings, Effect of melting and pouring on quality of No. 12 aluminum .....	427
Alloy sand castings, Shrinks and draws in aluminum.....	429
Alloy steel castings, Characteristics of.....	119
Aluminum-alloys, Effects of melting and pouring on properties of No. 12 .....	427, 869
Aluminum and other deoxidizers for steel.....	802
Aluminum castings, Sands for.....	742
A. S. T. M. specifications for foundry coke.....	635
American Steel Foundries research laboratory.....	105
Analysis of Coke, Sampling and.....	635
Analysis of natural molding sand.....	256
Annealing furnace charging by electric trucks, Malleable.....	187
Annealing of malleable cast iron, Oxidation phenomena during the.....	385
Apprentice training, Discussion of papers on.....	913
Apprentice training, East Chicago community program for.....	601
Apprentice training at Harvey, Illinois, Foundry.....	416
Apprentice training in Belgium.....	757
Apprentice training in foundries of Pittsburgh.....	397
Apprentice training in Milwaukee, Foundry.....	402
Apprentice training in Philadelphia, Foundry.....	585
Apprentice training program, Bay City, Michigan.....	593
Apprentices, Methods of instruction for.....	101
Apprentices, Rates of pay for.....	606
Apprentices for the foundry, Training.....	96
Apprentices to mechanics in Philadelphia, Ratio of.....	587
Apprenticeship in the Detroit district, Foundry.....	588
Apprenticeship in the Moline, Rock Island and Davenport foundry center, Foundry .....	412
Apprenticeship in Oakland, California, Foundry.....	407
Bay City, Michigan, apprentice training program.....	593
Belgium, Organization for training foundry workers in.....	769
Bentonite clay .....	872
Bentonite clay used in bonding sand heaps.....	369
Bond clay tests.....	716
Bond strength and permeability of standard sand at various water contents .....	4

	Page
Bond test methods used for molding sand, Comparison of.....	717
Bond tests of foundry sands.....	252
Bonded sands, Use of synthetic or artificially.....	750
Bonding clays used in gray iron shop.....	369
Bonus chart for pattern shop and pattern storage.....	90
Bonus plan for malleable foundry, Molders'.....	660, 815
Brass, Effects of lead on mechanical properties of complex and a straight .....	609
Brass, Pyrometer temperature determinations of melted.....	864
Brass, Solubility of lead in.....	609
Brass and bronze castings, Gating of.....	421
Brass and bronze castings and their risers.....	419, 870
Brass casting work, Sands for.....	740
Brass castings, Shrinkage of.....	419
Brass foundry, Temperature and sand control in.....	648
Brass foundry furnaces, Refractories for.....	439, 867
Brass furnaces, Silicon carbide as a refractory material for.....	867
Brass shop, Laboratory control in the.....	647
Brinell hardness number to tensile strength of cast iron, Relation of..	498
Bronze castings, Gating of brass and.....	421
Bronze castings and their risers.....	419
Bucyrus-Erie Company heat treating plant for steel castings.....	141
Bureau of Standards, Iron temperature measurements at.....	202
Carbon plus 0.30 silicon a factor in iron castings.....	490
Carbon and silicon relationship in cast iron.....	854
Carbon and silicon variations in gray cast iron, Influence of.....	453
Carbon effect on steel castings.....	336
Carbon iron, Stress-strain curve of.....	503
Cast iron, Aids and inhibitors of graphitization of.....	290
Cast iron, Carbon and silicon relationship in.....	854
Cast iron, Coke analysis as affecting carbon percentage of.....	878
Cast iron, Comparison of problems of study of steel versus.....	294
Cast iron, Control of chemical composition to obtain high strength..	698
Cast iron, Cooling rate tests on.....	566
Cast iron, Discussion on temperatures of molten.....	835
Cast iron, Effect of high percentages of steel on structure of.....	700
Cast iron, Effects of superheating temperatures on.....	854
Cast iron, Estimating sulphur percentages in.....	851
Cast iron, High strength.....	835, 845
Cast iron, How manganese acts in.....	850
Cast iron, Improving properties of.....	453
Cast iron, Influence of carbon and silicon variations in gray.....	453
Cast iron, Influence of mass on the properties of.....	848
Cast iron, Influence of phosphorus in.....	852
Cast iron, Knowledge of engineering properties of.....	471

	Page
Cast iron, Phosphorus of one-half per cent in.....	855
Cast iron, Relation of Brinell hardness number to tensile strength of.....	498
Cast iron, Relation of shear strength and tensile strength of.....	497
Cast iron, Silicon control in.....	854
Cast iron, Sulphur chill in.....	856
Cast iron, Superheating.....	861
Cast iron, Use of large railroad car ladle for transporting liquid.....	13
Cast iron, Value of shear test for.....	862
Cast iron at high temperatures, Effects of phosphorus on.....	841, 845
Cast iron by use of nickel and high percentages of steel, Increase in physical properties of.....	700
Cast iron Diesel engine cylinders, Manganese for.....	855
Cast iron industry, Merchandising program needed for.....	644
Cast iron is obsolete, Where.....	858
Cast iron qualities affected by ratio of volume to surface area of castings .....	469
Cast iron temperatures, Pyrometric measurements of.....	17
Cast iron test bar, Investigation of effect of size of.....	311
Cast iron test bars and properties of castings.....	478
Cast iron with medium silicon content, Use of hardening test for.....	563
Cast irons, Classification of.....	472
Cast irons at elevated temperatures, Tensile strength tests of.....	505
Casting consciousness a necessity.....	643
Castings, Characteristics of alloy steel.....	119
Castings made in synthetic sands, Test.....	12
Characteristics of alloy steel castings.....	119
Charging equipment and its relationship to materials handling.....	158
Chill in cast iron, Sulphur.....	856
Chrome steel .....	124
Classification of cast irons.....	472
Clay, Bentonite .....	872
Clay bonds, Durability tests on synthetic sands bonded with commercial.....	875
Clay bonds, Sand tests and application to use of.....	755
Clay bonds, Testing.....	4, 9
Clay tests, Bond .....	716
Clay used in bonding sand heads, Bentonite.....	369
Clays, Colloidal properties of.....	708
Clays for bonding molding sands.....	872
Clays to rebond steel foundry sand, Tests on.....	553
Clays used in a gray iron shop, Bonding.....	369
Coke, A. S. T. M. specifications for foundry.....	635
Coke, Hardness test for.....	641
Coke, Physical properties of.....	638
Coke, Sampling and analysis of.....	635
Coke, Shatter test for.....	640
Coke analysis as affecting carbon percentage of cast iron.....	878

	Page
Coke specifications, Discussion of foundry.....	878
Coke specifications, Various foundry.....	637
Coke versus by-product coke for cupola melting, Beehive.....	884
Colloidal properties of clays.....	708
Conservation and reclamation in a commercial foundry, Sand.....	232
Conservation and reclamation of foundry sands, Report of committee on	750
Continuous process foundries, Materials handling in.....	281
Converter manganese steel.....	130
Cooling rate in iron castings, Importance of.....	473
Cooling rate tests on cast iron.....	566
Core sand mixtures, Surface conditions of castings as effected by.....	461
Core sand tests, Report of sub-committee on.....	748
Core sands, Standard tests for baked.....	715
Core tests, Experiments to determine factors in.....	711
Cores transported by electric trucks.....	181
Cost, Amount that may be spent for each dollar per ton reduction in.....	283
Cost accounting, What is the sliding schedule in.....	63
Cost accounts, Classification of.....	30
Cost divisions of a foundry, Standard.....	28, 901
Cost finding practice for steel foundries.....	25, 904
Cost of maintenance of materials handling equipment.....	175
Cost of production, Monthly summary of.....	47
Cost of small orders.....	66
Cost system, Advantages of uniform.....	27
Cost system, Uses of an effective.....	26
Cost systems, Recommendations regarding cost systems for steel and malleable foundries.....	903
Cost versus selling price of steel castings.....	657
Costs, Discussion on foundry.....	900
Costs, Factors affecting.....	671
Costs, Materials handling reduces space and.....	595
Costs and stabilizing labor, Cutting.....	623
Costs of materials handling.....	173
Cupola, Oxidizing iron in the.....	831
Cupola, Refractories for.....	683
Cupola blocks, Selection and properties.....	688, 695
Cupola charging by use of electric trucks.....	177
Cupola control, Mathematical theory of General Electric Company auto- matic .....	545
Cupola daubing material .....	695
Cupola melting, Automatic blast gate control in.....	525, 831
Cupola melting, Beehive versus by-product coke for.....	884
Cupola melting, Effect of humidity and temperature on.....	530
Cupola metal, Recent developments in.....	697, 835
Cupola operation for melting high percentages of steel.....	697

<i>Index</i>	921
	Page
Cupola practice as a variable in quality of cast iron.....	307
Cupola zones, Refractories requirements for various.....	691
Cury fluidity test.....	568
 Daubing material, Cupola.....	695
Davenport foundry center, Foundry apprenticeship in Moline, Rock Island and.....	412
Deoxidizers for steel in making castings.....	346
Detroit district, Foundry apprenticeship in.....	588
Development of men.....	89
Draws in aluminum alloy sand castings, Shrinks and.....	429
Dry sand, Factors affecting steel castings of medium and large size made in.....	332
Dry sand strength test.....	215
Durability, Testing molding sands for.....	1
Durability tests on synthetic sands bonded with commercial clay bonds.	875
 East Chicago community program for apprentice training.....	601
Electric furnace manganese steel.....	131
Electric truck application in materials handling.....	171
Electric trucks, Cores transported by.....	181
Electric trucks, Cupola charging by use of.....	177
Electric trucks, Malleable annealing furnace charging by.....	187
Electric trucks, Sand handling by.....	182
Emissivities for temperature readings on steel and iron in the molten state .....	194
Emissivity of molten iron, Determination of.....	19
Expense budgets .....	81
 Facing and backing sands, Tests on steel foundry.....	732
Facing problem in steel molding, Sand.....	551
Ferric hydrogel in the bond of natural molding sands, Influence of.....	247
Ferrous metals, Report of committee on heat treatment of.....	787
Fineness tests of foundry sands, Sieve shaking apparatus for making ..	745
Fineness tests of foundry sands, Tests of equipment to be used in .....	714
Fire brick tests.....	693
Fluidity test, Cury.....	568
Foremanship, Attributes for.....	627
Foremanship training .....	629
Forichon hardening and fluidity test.....	580
Foundry apprentice training.....	402, 416, 585
Foundry coke specifications, General status of.....	634
Foundry sands, Discussion of papers on.....	872
Furnaces, Refractories for brass foundry.....	439

	Page
Gas absorption in melted steel.....	804
Gating of brass and bronze castings.....	421
General Electric Company automatic cupola control, Mathematical theory of .....	545
Grading of sands in a commercial shop.....	219
Graphitization of malleable cast iron, Aids and inhibitors of.....	290
Gray iron as a series of alloys.....	469
Gray iron castings, Sands for light, medium and heavy.....	735
Gray iron foundry, Discussion on Research problems of.....	860
Gray iron foundry, Research problems of.....	469
Gray iron foundry, Theory or practice in.....	293
Grinding manganese steel castings.....	135
 Hardness test for coke.....	641
Harvey, Illinois, Foundry apprentice training at.....	416
Heat losses from a 75-ton hot metal car.....	13
Heat resisting alloy steels.....	123
Heat treatment given steel casting specimens in phosphorus investigation .....	794
Heat treatment of ferrous metals, Report of committee on.....	787
Heat treatment of manganese steel.....	135
Heat treatment of miscellaneous steel castings, Modern plant for.....	141, 785
Heat treatment of steel castings.....	348
High strength cast iron, Control of chemical composition to obtain.....	698
Humidity on cupola melting, Effect of.....	531
 Industrial relations work.....	631
Interdependence of operating and sales departments in the success of a foundry .....	651
International Harvester Co. laboratory tests of molding sands.....	1
Iron, Cupola practice as a variable in quality of cast.....	307
Iron Determination of emissivity of molten.....	19
Iron, Importance of cooling rate in casting of.....	473
Iron, Melting temperature effect on quality of cast.....	308
Iron, Stress-strain of low carbon.....	503
Iron, Temperature measurements of molten cast.....	191
Iron castings, Carbon plus 0.30 silicon a factor in.....	490
Iron castings, Comparison of manganese use in mild steel castings and	297
Iron castings, Engineering properties of .....	475
Iron castings, Manganese-sulphide in.....	304
Iron castings, Sands for.....	735
Iron castings, Silicon effects in mild steel castings and.....	295
Iron castings, Sulphur effects in steel castings and.....	301
Iron foundry, Discussion on research problems of gray.....	860
Iron foundry, Theory or practice in gray.....	293
Iron in molten state, Emissivities for temperature readings on steel and	194

	Page
Iron jobbing foundry, Sand control in gray.....	359
Iron oxide bonds for foundry sands.....	876
Iron shop, Bonding clays used in gray.....	369
Iron shop, Sand conservation in gray.....	367
Iron temperature measurements at Bureau of Standards and in commercial foundries.....	196
Iron temperatures, Optical and radiation pyrometers in measuring cast	191
Iron test bar, Investigation of effect of size of cast.....	311
Irons used in molten temperature investigation, Nickel and other alloy.	203
 Labor, Cutting costs and stabilizing.....	623
Laboratory control in brass shop.....	647
Lead in brass, Solubility of.....	609
Lead on mechanical properties of complex brass and straight brass, Effects of .....	609, 610
 Malleable annealing furnace charging by electric trucks.....	187
Malleable cast iron, Aids and inhibitors of graphitization of.....	290
Malleable cast iron, Discussion of papers on.....	813
Malleable cast iron, Effects of various elements on.....	287
Malleable cast iron, Manganese sulphur ratio in.....	288
Malleable cast iron, Oxidation phenomena during annealing of.....	385
Malleable cast iron, Phosphorus effect in.....	288
Malleable cast iron, Silicon carbon balance in.....	289
Malleable castings, Causes of scaling of.....	820
Malleable foundry, Molders' bonus plan for.....	660
Malleable foundry, Reducing scrap in.....	513, 813
Malleable foundry, Research of practical nature as applied to.....	675, 829
Malleable foundry cost systems.....	903
Malleable foundry to record losses, Forms used in.....	517
Malleable iron, Equilibrium between carbon monoxide and carbon dioxide during annealing of.....	819, 825
Malleable iron castings, Sands for.....	738
Management, Basic principles of.....	73
Manganese acts in cast iron, How.....	850
Manganese and silicon in steel as opposed to oreing down steel, Effects of high residual.....	810
Manganese effect on steel castings.....	341
Manganese for cast iron Diesel engine cylinders.....	855
Manganese hardens cast iron.....	849
Manganese steel, Properties and uses of.....	120, 784
Manganese steel castings, Importance of grinding of.....	135
Manganese-sulphide in iron castings.....	304
Manganese-sulphur ratio in malleable cast iron.....	288
Manganese use in mild steel castings and iron castings, Comparison of	297
Manufacturing cupola refractories.....	684

	Page
Material handling equipment can do for jobbing foundry, What....	595
Material handling of hot metal.....	162
Materials handling, Charging equipment and its relation to.....	158
Materials handling, Costs of.....	173
Materials handling, Discussion of papers on.....	887
Materials handling, Electric truck application in.....	171
Materials handling, What constitutes profitable return from installing equipment for.....	173
Materials handling and its relation to building plans.....	153
Materials handling equipment, Determining returns from.....	281
Materials handling in continuous process foundries.....	281
Materials handling reduces space and costs.....	595
Mathematical theory of General Electric Co. automatic cupola control	545
Melting high percentages of steel, Cupola operation for.....	697
Melting temperature effect on quality of cast iron.....	308
Men, Development of.....	89
Merchandizing program needed for cast iron industry.....	644
Metallographic work.....	115
Metallurgical variations in making steel castings.....	335
Milwaukee, Foundry apprentice training in.....	402
Modern plant for heat treatment of miscellaneous steel castings.....	141
Moisture control of foundry sands.....	232
Mold permeability testing.....	716
Molders' bonus plan for malleable foundry.....	660
Molding sands, Effect of heat on natural and synthetic.....	268
Molding sands, Influence of ferric hydrogel in the bond of natural.....	247
Molding sands for durability, Testing.....	1
Moline, Rock Island and Davenport foundry center, Foundry apprenticeship in.....	412
Molten metal transportation.....	179
Molybdenum steel.....	125
Mulling of foundry sands, Effect of.....	224
Need for research in foundry.....	672
Nickel and high percentages of steel, Increase in physical properties of cast iron by use of.....	700
Nickel and other alloy irons used in metal temperature investigations...	203
Nickel-chrome heat resisting steel.....	122
Nickel steel.....	121
Non-ferrous castings, Risers for.....	419
Non-ferrous metals, Discussion of papers on.....	864
Oakland, California, Foundry apprenticeship in.....	407
Open hearth manganese steel.....	130
Organization for training foundry workers in Belgium.....	769
Oxidation phenomena during annealing of malleable cast iron	385, 818

	Page
Oxidizing iron in cupola.....	831
Oxy-acetylene cutting for removing risers from steel castings.....	377
Pattern equipment and design as affecting production of steel castings..	655
Pattern shop, Bonus chart for.....	90
Patterns important in making steel castings.....	328
Pay for apprentices, Rates of.....	606
Permeability of standard sand at various water content, Bond strength and .....	4
Permeability test of foundry sand.....	252
Permeability test of sand.....	217
Permeability testing, Mold.....	716
Philadelphia, Foundry apprentice training in.....	585
Philadelphia, Ratio of apprentices to mechanics in.....	587
Phosphorus and sulphur in steel, Report of A. F. A. representative on joint committee on investigation of.....	792
Phosphorus effect in malleable cast iron.....	288
Phosphorus effect on steel castings.....	343
Phosphorus in cast iron, Influence of.....	852
Phosphorus investigation, Heat treatment given steel casting speci- mens in.....	794
Phosphorus of one-half per cent on cast iron, Effect of.....	855
Phosphorus on cast iron at high temperatures, Effects of.....	841, 845
Pittsburgh, Apprentice training in foundries of.....	397
Plant layout.....	75
Production schedule.....	78
Properties of coke.....	638
Properties of cupola blocks.....	688
Properties of manganese steel.....	136
Pyrometer reading of iron temperatures, Corrections to optical.....	210
Pyrometer temperature determinations of melted brass.....	864
Pyrometers in measuring cast iron temperatures, Optical and radiation	191
Pyrometric measurements of cast iron temperatures.....	17
Rates of pay for apprentices.....	606
Ratio of apprentices to mechanics in Philadelphia.....	587
Rebonded molding sand, Effects on grain size on repeated use of.....	373
Refractories, Manufacturing cupola.....	684, 833
Refractories, Spalling test for fire brick.....	694
Refractories for brass foundry furnaces.....	439, 867
Refractories for cupola.....	683
Refractoriness test of foundry sands, Investigation of.....	715
Refractory material for brass furnaces, Silicon carbide as a.....	867
Relations of operating and sales departments in a steel foundry.....	651

	Page
Report of A. F. A. representative on joint committee on investigation of phosphorus and sulphur in steel.....	792
Report of committee on conservation and reclamation of foundry sands.....	750
Report of committee on heat treatment of ferrous metals.....	787
Report of committee on steel castings.....	799
Report of sub-committee on core sand tests.....	748
Report of sub-committee on grading foundry sands.....	704
Report of sub-committee on tests of foundry sands.....	709
Research equipment in steel foundry laboratory.....	105
Research in malleable foundry, Discussion of need for.....	829
Research laboratory, American Steel Foundries.....	105
Research of practical nature as applied to malleable foundry.....	675
Research problems of gray iron foundry.....	469, 860
Risers, Brass and bronze castings and their.....	419, 870
Risers from steel castings, Oxy-acetylene cutting for removing.....	377
Rock Island and Davenport foundry center, foundry apprenticeship in Moline,.....	412
Safe pressures for acetylene for welding.....	798
Sales departments of steel foundry, Relation of operating and.....	651
Sampling and analysis of coke.....	635
Sand, Analysis of natural molding.....	256
Sand, Automatic precision strength test for.....	235
Sand, Balling action of fine molding.....	228
Sand, Bond strength and permeability at various water contents.....	4
Sand, Effects on grain size on repeated use of rebonded molding.....	373
Sand, Permeability test of.....	217, 252
Sand, Test for moisture in.....	218
Sand, Tests on clays to rebond steel foundry.....	553
Sand, Bond strength testing of.....	243
Sand castings of brass, Effects of lead on.....	621
Sand conservation and reclamation in a commercial foundry.....	232
Sand conservation in gray iron shop.....	367
Sand consumption in steel foundry, Reducing new.....	549, 789
Sand control in gray iron jobbing foundry.....	359
Sand control in brass foundry, Temperature and.....	648
Sand control methods in light casting foundry.....	213
Sand durability test.....	1, 220
Sand facing problem in steel molding.....	551
Sand fineness, Additions to standard series of sieves to test.....	707
Sand for testing sieves, Standard.....	713
Sand from unbonded beach sand, High grade molding.....	273
Sand fusion test.....	222
Sand grains classified as to shape.....	705
Sand handling by electric trucks.....	182

	Page
Sand handling equipment.....	165
Sand heaps, Bentonite clay used in bonding.....	369
Sand in steel foundry, Analysis of use of.....	551
Sand mixtures, Surface conditions of castings as affected by.....	461
Sand moisture test, Accurate.....	254
Sand strength testing.....	362
Sand testing equipment used for control.....	361
Sand tests, Report of sub-committee on foundry.....	709
Sand tests and their application to use of clay bonds.....	755
Sand tests used in control work.....	214
Sands, Bond tests of foundry.....	252
Sands, Changes in standard tests for.....	709
Sands, Clays for bonding molding.....	872
Sands, Comparative data of tests of sieve shaking machines for making fineness tests on foundry.....	745
Sands, Comparison of methods for strength tests of.....	710
Sands, Discussion of papers on.....	872
Sands, Effect of heat on natural and synthetic molding.....	268
Sands, Effects of mulling foundry.....	224
Sands, Influence of ferric hydrogel in bond of natural molding.....	247
Sands, Iron oxide bonds for foundry.....	876
Sands, Moisture control of foundry.....	232
Sands, Refractoriness tests of.....	715
Sands, Report of committee on conservation and reclamation of foundry	750
Sands, Report of sub-committee on grading foundry.....	704
Sands, Report of sub-committee on tests for.....	709
Sands, Shear, tensile and compression tests of foundry.....	729
Sands, Specifications for foundry.....	365
Sands, Standard tests for baked.....	715
Sands, Tables giving effects of heat on foundry.....	370
Sands, Tests of core.....	748
Sands, Tests of equipment to be used in fineness test of foundry.....	714
Sands, Tests on steel foundry facing and backing.....	732
Sands, Use of synthetic or artificially bonded.....	750
Sands, Vitrification point versus fusion point of.....	876
Sands for aluminum castings.....	742
Sands bonded with commercial clay bonds, Durability tests on synthetic	875
Sands for brass casting work.....	740
Sands for different types of castings, Strengths of.....	713
Sands for durability, Testing molding.....	1, 874
Sands for light gray iron castings.....	735
Sands for malleable iron castings.....	738
Sands for medium and heavy gray iron castings.....	736
Sands in a commercial shop, Grading of.....	219
Sands to match properties of natural sands, Preparation of synthetic..	263

	Page
Sands used for various classes of work, Suggested limits of physical properties of.....	734, 744
Schedule fallacy, Discussion on the.....	908
Science in the foundry.....	647
Scrap in the malleable foundry, Reducing.....	513
Selection of cupola blocks.....	695
Selling castings on sliding schedule, Fallacy of.....	63
Shatter test for coke.....	640
Shear strength and tensile strength of cast iron, Relation of.....	497
Shear, tensile and compression tests of foundry sands.....	729
Shear test of cast iron, Value of.....	862
Shrinkage of brass castings.....	419
Shrinks and draws in aluminum alloy sand castings.....	429
Silicon a factor in iron castings, Carbon plus 0.30.....	490
Silicon and carbon relationship in cast iron.....	854
Silicon carbide as a material for lining brass furnaces.....	867
Silicon-carbon balance in malleable cast iron.....	289
Silicon content, Use of a hardening test for cast iron with medium.....	563
Silicon control in cast iron.....	854
Silicon effect on steel castings.....	338
Silicon effects in mild steel castings and iron castings.....	295
Silicon variations in gray iron, Influence of carbon and.....	453
Spalling test for fire brick refractories.....	694
Specifications, General status of foundry coke.....	634
Specifications for foundry coke, Discussion of A. S. T. M.....	635
Specifications for foundry sands.....	365
Stainless steel.....	125
Standard core sand tests.....	748
Standard sand for testing sieves to be used in testing sand fineness.....	713
Standard tests for baked core sands.....	715
Standard tests for foundry sands, Changes in.....	709
Steel, Aluminum and other deoxidizers for.....	802
Steel, Chrome.....	124
Steel, Chrome-Vanadium.....	126
Steel, Cupola operation for melting high percentages of.....	697
Steel, Gas absorption in melted.....	804
Steel, Manganese.....	120, 784
Steel, Molybdenum.....	125
Steel, Nickel.....	121
Steel, Nickel-Chrome.....	122
Steel, Report of A. F. A. representative on joint committee on investigation of phosphorus and sulphur in.....	792
Steel, Stainless.....	125
Steel and iron molten state, Emissivities for temperature readings on..	194

Steel as opposed to oreing down the steel, Effects of high residual manganese and silicon in.....	810
Steel casting manufacture, Peculiarities of.....	653
Steel casting specimens in phosphorus investigation, Heat treatment given .....	794
Steel castings, Carbon effect on.....	336
Steel castings, Cost versus selling price of.....	657
Steel castings, Discussion—General characteristics of alloy.....	782
Steel Castings, Heat treatment of.....	348
Steel castings, Heat treatment of tests of.....	110
Steel castings, Manganese effect on.....	341
Steel castings, Metallurgical variations in making.....	335
Steel castings, Modern plant for heat treatment of miscellaneous steel castings.....	141, 785
Steel castings, Oxy-acetylene cutting for removing risers from .....	377, 797
Steel castings, Pattern equipment and design as affecting production of .....	655
Steel castings, Patterns important in making.....	328
Steel castings, Phosphorus effect on.....	343
Steel castings, Report of committee on.....	799
Steel castings, Silicon effect on.....	338
Steel castings, Sulphur and phosphorus limits in.....	801
Steel castings, Tarring of molds for.....	802
Steel castings and iron castings, Comparison of manganese use in mild	297
Steel castings and iron castings, Silicon effects in mild.....	295
Steel castings and iron castings, Sulphur effects in.....	301
Steel castings of medium and large size made in dry sand, Factors affecting .....	332
Steel foundries, Cost finding practice for.....	25
Steel foundries, Discussion on cost finding for.....	904
Steel foundry, Analysis of use of sand in.....	551
Steel foundry, Normal operating capacities in a.....	906
Steel foundry, Reducing new sand consumption in the.....	549, 789
Steel foundry, Relations of operating and sales departments of a.....	651
Steel foundry and automotive industry, Comparison between.....	653
Steel foundry facing and backing sands, Tests on.....	732
Steel foundry laboratory, Research equipment in.....	105
Steel foundry practice, Variables in.....	323, 801
Steel foundry sand, Tests on clays to rebond.....	553
Steel in making castings, Deoxidizers for.....	346
Steel molding, Sand facing problem in.....	551
Steel on structure of cast iron, Effect of high percentages of.....	700
Steel versus cast iron, Comparison of problems of study of.....	294
Strength tests of foundry sands, Comparison of methods for.....	710, 719
Stress-strain curve of low carbon iron.....	503

	Page
Study of labor and staff training in foundry work.....	756
Sulphur, Unreliability of evolution method of.....	305
Sulphur and phosphorus limits in steel castings.....	801
Sulphur chill in cast iron.....	856
Sulphur effects in steel castings and iron castings.....	301
Sulphur in steel, Report of A. F. A. representative on joint committee on investigation of phosphorus and.....	792
Sulphur percentages in cast iron, Estimating.....	851
Superheating cast iron.....	861
Synthetic sands, Test castings made in.....	12
Synthetic or artificially bonded sands, Use of.....	750
Synthetic sands to match properties of natural sands, Preparation of..	263
 Tarring of molds for steel castings.....	802
Temperature and sand control in brass foundry.....	648
Temperature determinations of melted brass for casting, Pyrometer..	864
Temperature effect on quality of cast iron, Melting.....	308
Temperature investigation, Nickel and other alloy irons used in molten	203
Temperature measurements of molten cast iron.....	191, 835
Tensile strength of cast iron, Relation of Brinell hardness number to..	498
Tensile strength of cast iron, Relation of shear strength and.....	497
Tensile strength tests for cores.....	748
Tensile strength tests of cast iron at elevated temperatures.....	505
Test, Accurate sand moisture.....	254
Test, Cury fluidity.....	568
Test, Dry sand strength.....	215
Test, Forichon hardening and fluidity.....	580
Test, Sand durability.....	220
Test, Sand fusion.....	222
Test and its application to use of clay bonds, Sand.....	755
Test bar, Investigation of effect of size of cast iron.....	311
Test bars and properties of castings, Cast iron.....	478
Test for coke, Hardness.....	641
Test for moisture in sand.....	218
Test for sand, An automatic precision strength.....	235
Test of foundry sand, Permeability.....	217, 252
Testing, Sand bond strength.....	243, 362
Testing clay bonds.....	4, 716
Testing equipment used for control, Sand.....	361
Testing molding sands for durability.....	1, 874
Tests, Reports of sub-committee on core.....	748
Tests for cores, Tensile strength.....	748
Tests of cast irons at elevated temperatures, Tensile strength.....	505
Tests of core sands.....	748
Tests of equipment to be used in fineness tests of foundry sand.....	714

	Page
Tests on clays to rebond steel foundry sand.....	553
Training, Foremanship.....	629
Training apprentices for the foundry.....	96
Training foundry workers in Belgium, Organization for.....	769
Training program for workers.....	631
Transverse test of core sands.....	748
Uniform cost system, Advantages of.....	27
Use of hardening test for cast iron with medium silicon content.....	563
Vanadium steel, Chrome.....	126
Vitrification point versus fusion point as a guide to value of foundry sands .....	876
Waste of material through lack of control.....	87
Wear testing.....	112
Weight schedule, Fallacy of selling castings on.....	65
Welding, Safe pressures for acetylene for.....	798
What does the buyer expect for his money?.....	665
What the foundryman sells when he sells a casting.....	470
Working conditions of a plant, Fundamentals in.....	624

## Authors' Index

	Page
Anderson, D. G., and Bessmer, G. R., Influence of Carbon and Silicon Variations in Gray Cast Iron.....	453
Bales, C. F., Refractories for the Cupola.....	683
Bauder, C. F., Philadelphia Co-Operative Apprenticeship.....	585
Bessmer, G. R., and Anderson, D. G., Influence of Carbon and Silicon Variations in Gray Cast Iron.....	453
Blakey, M. A., Testing Molding Sands for Durability.....	1
Bolton, J. W., On Research Problems of the Gray Iron Foundry.....	469
Bossert, T. W., Effect of Melting and Pouring Conditions Upon the Quality of No. 12 Aluminum-Alloy Sand Castings.....	427
Brah, S. M., Apprenticeship in the Quad Cities.....	412
Brown, G. G., and DeWitt, C. C., An Automatic Precision Strength Test for Sand .....	235
The Influence of Ferric Hydrogel in the Bond of Natural Molding Sands .....	247
The Cause of the Decrease in Bond Strength on Heating Molding Sands to 600 Degrees Fahr.....	277
Bull, R. A., Report of A. F. A. Representative on Joint Committee on the Investigation of Phosphorus and Sulphur in Steel.....	792
Burtt, A. F., and Evans, H. P., Manganese Steel.....	129
Campbell, H. L., The Surface Conditions of Castings as Affected by Core Sand Mixtures.....	461
Carey, C. D., Foundry Apprenticeship in Pittsburgh.....	397
Carter, G. O., Economies in Oxy-Acetylene Cutting for Riser Removal.	377
Clarke, R. R., Risers, Their Need and Feed.....	419
Crawford, H. V., Automatic Blast Gate Control for Cupolas.....	525
DeWitt, C. C., and Brown, G. G., An Automatic Precision Strength Test for Sand.....	235
The Influence of Ferric Hydrogel in the Bond of Natural Molding Sands .....	247
The Cause of the Decrease in Bond Strength on Heating Molding Sands to 600 Degrees Fahr.....	277
Dorus, H. J., and Schroeder, C. S., The Application of the Electric Truck to Materials Handling in the Foundry.....	171

	Page
Dudouet, M., Study on the Use of a Hardening Test for Cast Iron with Medium Silicon Content.....	563
Ellis, O. W., The Effect of Lead on the Mechanical Properties of a Complex Brass .....	609
Evans, H. P., and Burtt, A. F., Manganese Steel.....	129
Ewens, J. J., The Schedule Fallacy.....	63
Frank, J. W., General Characteristics of Alloy Steel Castings.....	119
Gilmore, L. E., Effect of Various Elements on Malleable Cast Iron.....	287
Greene, R. A., Reducing Scrap in the Malleable Foundry.....	513
Griest, E. E., The Need for Research in the Foundry.....	672
Grubb, A. A., Report of Sub-Committee on Grading of Foundry Sands. 704	
Hamilton, W. C., Research Laboratory of the American Steel Foundry. 105	
Harrington, R. F., Report of Sub-Committee on Conservation and Reclamation of Foundry Sands.....	750
Hebard, W. J., Apprenticeship in the Detroit District.....	588
Hess, E. F., Science in the Foundry.....	647
Jensen, A. F., Casting Consciousness a Necessity.....	643
Keast, W. B., Harvey Community Apprenticeship.....	416
Kiley, T. F., Sand Control and Conservation in a Gray Iron Jobbing Foundry .....	359
Lorenz, A. W., A Modern Plan for the Heat Treatment of Miscellaneous Steel Castings .....	141
Lynch, A. D., Cutting Costs and Stabilizing Labor.....	623
McGrail, F. J., The American Boy in the Foundry.....	95
Marks, J. A., What Does the Buyer Expect for His Money.....	665
Martin, H. L., Foundry Apprenticeship in Oakland.....	407
Marshall, W. B., What Materials Handling Equipment Can Do for the Jobbing Foundry .....	595
Mason, H. A., Reducing New Sand Consumption in the Steel Foundry. 549	
Melmoth, F. A., Variables in Steel Foundry Practice.....	323
Miller, J. D., Some Recent Developments in Cupola Metal.....	697
Packard, H. R., East Chicago Community Training.....	601
Reichert, W. G., Sand Control Methods and Their Developments in a Light Casting Shop.....	213
Ries, H., Report of Sub-Committee on Foundry Sand Tests.....	709

	Page
Roeser, W. F., Heat Losses from a 75-Ton Hot Metal Car.....	13
and Wensel, H. T., Temperature Measurements of Molten Cast Iron..	191
St. John, H. M., Refractories for Brass Foundry Furnaces.....	439
Schroeder, C. S., and Dorus, H. J., The Application of the Electric Truck to Materials Handling in the Foundry.....	171
Schwartz, H. A., Oxidation Phenomena During the Annealing of Malle- able Cast Iron.....	385
Scott, E. F., Materials Handling and Its Relationship to Building Plans.	153
Selvig, W. A., General Status of Foundry Coke Specifications.....	634
Shaw, J., Theory or Practice in Gray Iron Foundry.....	293
Soupart, A., A Contribution to the Study of Labor and Staff Training in Foundry Work.....	756
Teetor, R. J., An Incentive Bonus Plan for Molders Based on Scrap Control .....	660
Towne, J. D., Basic Principles of Management.....	73
Utley, S. W., Annual Address of the President.....	xxxii
Address at Exhibitors' Dinner.....	1
Wensel, H. T., and Roeser, W. F., Temperature Measurements of Molten Cast Iron.....	191
Wheeler, K. V., Interdependence of Operating and Sales Departments in the Success of a Foundry.....	651

